

## AIR BLOWN MINI CABLE

### Technical Index

#### The structure of cable



1. Optical Fiber

2. Jelly

3. Groove

4. Ripcord

5. Loose Tube

6. HDPE Sheath

### Technical Index

Cable Typ	GCYFXTY – XB1.3 (MTE + Cabel diameter)			
	MTE2.0	MTE2.3	MTE2.5	MTE2.8
Fiber Count	2~4	6~12	2~12	14~24
Thickness of HDPE sheath	Nominal value: 0,20mm, Average value: 0,15			
Nominal Overall Diameter	2.0±0.1mm	2.3±0.1mm	2.5±0.1mm	2.8±0.1mm
Weigth	4.0 kg/1km	5.0 kg/1km	6.0 kg/1km	7.0 kg/1km
Cable Fiber Attenuation (single mode)	0,35dB/km max @1310nm 22dB/km max @1550nm			
Max. Tensile Strength	40N	50N	60N	60N
Max. Crushing force	600N/100mm			
Min. Benfing radius (Static/Dynamic)	10/20 outer Φ			
Temperature	Storage -30 +50°C; Installation -10+40 °C; Operation -20 +50°C			
Cable service life (estimate value)	25 years			

### Testing index

#### Blowing performance

Blowing Tool	Typical blowing length		
	Fiber count	Duct type 3.5/5.0mm	Duce type 5.5/7.0mm
Plumettaz: PR-140, MiniJet-400 etc.	2~12 fibers	800m	1500m
	14~24 fibers	500m	1500m

## Mechanic performance

Item	Testing Method	Testing Results		Specified Value
Tension performance	IEC 60794-1-2-E1	Optical fiber strain	Additional attenuation	Max. Tensile Strength = Short term Allowable tension $\approx 2 \times$ (Long term Allowable Tension)
		Short term : $\leq 0.3\%$ Long term : $\leq 0.1\%$	Short term : $a < 0.1$ dB, $a$ reversible ; Long term : $a \leq 0.03$ dB	
Crush	IEC 60794-1-2-E3	Short term : $a < 0.10$ dB, $a$ reversible ; Long term : $a \leq 0.03$ dB ; The outer sheath has no visible crack.		Short term crushing force = 600 N Long term crushing force = 300 N
Repeated benfing	IEC 60794-1-2-E6	After test, $a \leq 0.03$ dB ; The outer sheath has no visible crack.		R=20 outer $\Phi$ Bending load = 15N Bending times = 25
Torsion	IEC 60794-1-E7	After test, $a \leq 0.03$ dB ; The outer sheath has no visible crack.		Torsion angle = $\pm 180^\circ$ Torsion load = 15N Torsion times = 5
Cable bend	IEC 60794-1-2-E11A	After test, The optical fiber can't be broken ; The outer sheath has no visible crack.		R=20 outer $\Phi$ 10Turns Cycles times = 5

## Environment performance

Item	Testing Method	Testing Results		
Temperature	IEC 60794-1-2-E1	Allowable additional attenuation (1550nm)		
		G.652B	G.652D	G.657
		$a \leq 0.10$ dB/km, $a$ reversible		
Water penetration	IEC 60794-1-2-E5B	Water column: 1m, 3m cable, Period: 24 hours No water leak through the open end of cable		
Filling compound flow	IEC 60794-1-2-E14	70°C, Period: 24 hours	No compound flow from the cable	

## Fiber Colors

NO.	1	2	3	4	5	6	7	8	9	10	11	12
Color	Blue	Orange	Green	Brown	Grey	White	Red.	Black	Yellow	Violet	Pink	Aqua

<Colors> with black ring marks at intervals of 100mm

NO.	13	14	15	16	17	18	19	20	21	22	23	24
Color	Blue	Orange	Green	Brown	Grey	White	Red	natural	Yellow	Violet	Pink	Aqua

**Sheath color:** Green

## Sheath Marking

The outer sheath is marked at intervals of 1 meter as follows:

ABC MINI number and type of fiber MTE Cable diameter [MM-YYYY] =length marking in meter=  
ABC MINI 24 G652D MTE2.8 [04- 2014] =1888m=

## Delivery Lengths

Standard delivery lengths are 2km, 4km, 6km with a tolerance of -1%~+3%.

Fiber Count	Drum length (m)	Drum Size $\Phi \times W$ (mm)	Packing Size LxWxH (mm)	Weight (Gross) (kg)
2~12 Fibers $\phi$ 2.0-2.5	2000	$\Phi 450 \times 370$	480 × 370 × 645	27
	4000	$\Phi 500 \times 370$	530 × 370 × 695	39
	6000	$\Phi 550 \times 370$	580 × 370 × 745	51
14~24 Fibers $\phi$ 2.8	2000	$\Phi 500 \times 370$	530 × 370 × 695	31
	4000	$\Phi 500 \times 370$	580 × 370 × 745	46

## Packing

Wooden or plywood drums with protection